

## CATALYST CONCENTRATION

Catalyst Concentration	Resin Quantity		
	1 Quart	1 Gallon	5 Gallon
1/2%	5 cc 1/6 oz	20 cc 2/3 oz	100 cc 3 1/3
1%	10 cc 1/3 oz	40 cc 1 1/3 oz	200 cc 6 2/3
1 1/4%	12.5 cc 2/5 oz	50 cc 1 2/3 oz	250 cc 8 1/3
1 1/2%	15 cc 1/2 oz	60 cc 2 oz	300 cc 10 oz
2%	20 cc 2/3 oz	80 cc 2 2/3 oz	400 cc 13 1/3

### ASSUMPTIONS:

- Resin weight 9.5 lbs per gallon
- MEKP specific gravity 1.1
- Catalyst quantities rounded to closest convenient unit