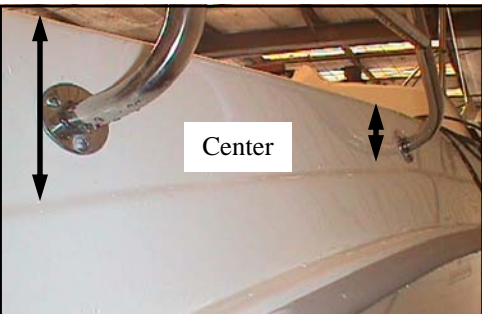


240
STERN RAIL INSTALLATIONS



INSTALLATION OF PORT AND STARBOARD STERN RAILS:

- Place the upper aft foot of the stern rail 4" down from the top of deck.
- Place the upper aft foot of the stern rail 1 1/2" from the inboard side.
- Place the 2 forward legs centered, between the top of the deck and the molded detail.
- Mark all holes, including the bottom aft foot.
- Drill all holes using a 13/64 drill bit.
- Tap all holes using 1/4-20 tap.
- Apply 739 white caulk to all holes.
- Secure stern rails to the boat using 1/4" x 1 1/4" Truss head bolts.



HARDWARE:
1 ST Stern rails

FASTENERS:
739 White Caulk
26 EA 1/4-20 x 1 1/4" Truss Heads

