



*St. Augustine Marine Canvas & Upholstery, Inc*

*164 Nix Boat Yard Road*

*St. Augustine, FL 32084*

*(904)826-3591 [customerservice@samcu.com](mailto:customerservice@samcu.com)*

## Hunter 31 Bimini Installation Instructions

You will need several 3/16" drill bits and a strong drill. Drilling through stainless arch is not easy. Your first step is to install the awning track (provided) on top of the arch (see photo #1).

Start by pre-drilling the holes in the awning track. 1" from the ends, then evenly space the center holes.

With the awning track laying flat on top of the arch, mark the holes that you drilled into the awning track through to the arch. Then drill the holes into the arch tubing, secure the awning track with the 3/16" rivets (provided).

Once both pieces of track have been installed forward and aft you can start on the mounts. We now use clamp on **Jaw Slides**. Now you simply clamp on the mounts making for a cleaner, easier, and better looking installation. Mount locations will still be found by measuring from the top of the arch mount bracket.

### **Measurements are as follows:**

Forward mount 34 1/2" & Aft mount 42".

Next you will find six jaw slides for ease of installation on your new frame, (2) for the fwd (2) for the aft frame, and (2) for the stiff legs

Next install both frames by putting the eye ends on the frames into the jaw slides. Slide the canvas onto the awning track and zip on the canvas to the frame.

Put the jaw slides for the stiff legs on the fwd arch tubing, towards the top (see photo) and attach the eye end to the jaw slide.

Adjust by pulling down on the front of the frame. Then tighten the jaw slide down.

You want to use a 1/8" drill bit and secure the studs (provided) with 1/8" rivets (provided).

Please refer to the photographs often as reference. Please don't hesitate to call if you need assistance!

### **31 Hunter Hardware List:**

- **6 CLAMP ON JAW SLIDES**
- **2 D-RING STRAPS**
- **2 BIMINI STRAPS**
- **10 3/16 STAINLESS STEEL RIVETS**
- **2 PIECES OF ALUMINUM AWNING TRACK**
- **20 1/8" RIVETS**
- **20 CLOTH STUDS**



## INSTALLING THE TRACK



SNAPS ON ARCH AND STIFF LEG MOUNT



FORWARD MOUNT 34 ½" AFT MOUNT 42"