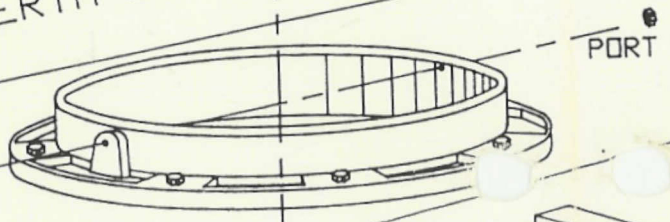


SPAR

AFT V-BERTH BULKHEAD



PORT

STBD

FORWARD

1. PLACE ALUMINUM RING ON SPAR
2. PLACE RUBBER MAST PARTNER ON SPAR W/ WEDGE DOWN
3. STEP MAST
4. ROTATE MAST TO ALIGN ^{GOOSENECK} W/ CENTERLINE OF BOAT
5. ON DECK-TIGHTEN BOLTS IN ALUMINUM RING IN STAR PATTERN PROGRESSIVELY AROUND SPAR UNTIL TIGHT (THERE SHOULD BE A CONSISTANT DISTANCE BETWEEN ALUMINUM RING AND DECK WHEN BOLTS ARE TIGHT)
6. BELOW-DRILL 9/16" HOLES THROUGH MAST AND MAST STEP AT DIMPLES ON MAST STEP (ONE PORT, ONE STRBD)
7. INSTALL 14 1/4" X 1/2" BOLT THROUGH HOLES AND TIGHTEN
8. ON DECK - CAULK AROUND RUBBER MAST PARTNER AND SPAR

HUNTER MARINE CORP.			
LAKELAND, FL			
VISION 32-THRU BULK INSTAL AITION			
DATE	BY	DATE	SCALE
	BMIA	12-8-88	1/2"
DRAWING NO.			H32-E617-