

FIELD FIX TO THRU-BOLT HELM SEAT SUPPORTS

Starboard Side:

- 1 - Remove cockpit shower.**
- 2 - Remove helm seat support bracket.**
- 3 - Re-drill helm seat bracket holes with a 13/64" drill bit.**
- 4 - Caulk holes and secure bracket with 10-24 x 1 1/4" fastener, flat washers and lock nuts.**
- 5 - Caulk and re-secure cockpit shower.**

Port Side:

- 1 – This will require installing an inspection cover in the port gull wing locker for access to be able to install nuts to secure helm seat bracket (See page two for location of inspection cover.)**
- 2 - Remove helm seat support bracket.**
- 3 - Re-drill helm seat bracket holes with a 13/64" drill bit.**
- 4 - Caulk holes and secure bracket with 10-24 x 1 1/4" fastener, flat washers and lock nuts.**
- 5 - After securing helm seat bracket install inspection cover with 6 ea. #8 x 5/8" flat head fasteners.**

Materials:

1 ea. Inspection Cover	1010412
4 ea. 10-24 x 1 1/4" Pan Head Screws	1000463
4 ea. #10 Flat Washers	1000000
4 ea. 10-24 Lock Nuts	1000053
6 ea. #8 x 5/8" Flat Heads	461030
1 tb. 795 White Dow Corning Caulk	1006383



Measure down from top of flange 4 1/2" and from the radius aft 3 1/2", this is the center of where you would need to drill a 4 1/2" hole for the inspection plate.