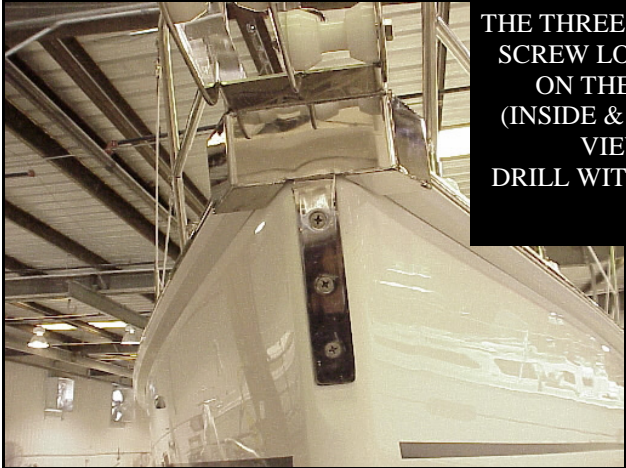
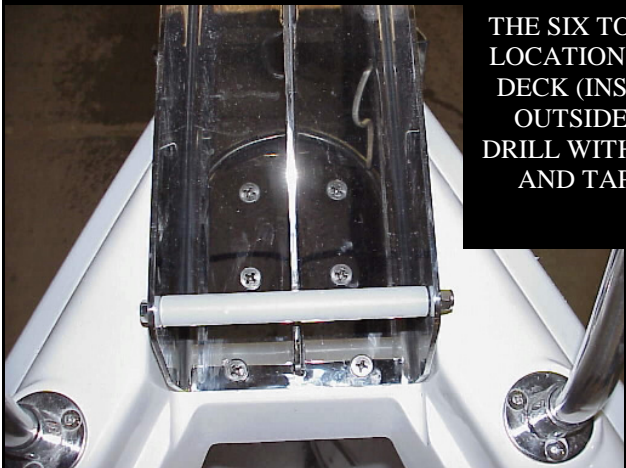


356 SOP BOW ROLLER INSTALLATION



THE THREE FORWARD
SCREW LOCATIONS
ON THE HULL
(INSIDE & OUTSIDE
VIEW).
DRILL WITH 3/8" BIT.



THE SIX TOP SCREW
LOCATIONS ON THE
DECK (INSIDE AND
OUTSIDE VIEW).
DRILL WITH 5/16" BIT
AND TAP 3/8-16.



#	#Ea.	Description	Size	Part #	#	#Ea.	Description	Size	Part #
1	1	Bow Roller	356		4	3	Fender Washer	3/8" x 1 1/2"	469130
2	6	Bow Roller Fasteners (Top Plate)	3/8-16 x 1-1/2" F/H		5	3	Lock Washer	3/8"	469510
3	3	Bow Roller Fasteners (Forward Strap)	3/8-16 x 2" F/H	462250	6	3	Hex Nut	3/8-16	465110

1. Place the bow roller in position on the bow of the boat and push aft so the strap on the bow roller is flush and centered to the flat on the hull. Mark all nine mounting hole locations, three on the forward edge of the hull and six on top of the deck .
2. Drill the six marked locations on top of the deck with a 5/16" drill bit then tap them with a 3/8-16 tap. Drill the three marked locations hull with a 3/8" drill bit.
3. Dremel the holes to expose a raw edge of glass (only edge of hole).
4. Clean the hardware and surfaces with alcohol.
5. Caulk the mounting holes with white 739 caulk.
6. Secure the top of the bow roller to the deck using the designated fasteners.
7. Have someone hold the strap screws in place then enter the boat and secure the fender washers, flat washers, and hex nuts.
8. Clean the surfaces with alcohol.

Revision Dates:

Expected Time: 30 min.