

356 SOP AFT STATEROOM TRIM OUT INSTALLATION



#	#Ea.	Description	Size	Part #
1	1	Q-Berth Door Corner Trim	1/4" ply Veneer	
2	1	Port Fwd Corner Trim	1" Single Rout	
3	1	Engine Box Corner Trim	2" Corner trim	
4	1	Starboard Fwd Bunk Trim	2" Corner trim	
5	25	Pin Nails	5/8"	SO 472

1. The aft stateroom (Q-berth) will have four pieces of finish trim to put on.
2. The Q-berth door corner trim is located at the inboard corner at the Q-berth door. Measure the length of the corner then cut the designated trim as per measurement. Secure the door corner trim using ten designated pin nails.
3. The port corner trim is located on the port-outboard fwd corner and the port fwd bulkhead. Measure the length of the corner then cut the designated trim as per measurement. Secure trim to the corner using four designated pin nails.
4. The engine box corner trim will cover the seam at the aft-starboard corner of the engine box. Measure the length of the corner then cut the designated trim as per measurement. On the bottom end, cut out from the 2" side 5/16", this will leave a lip on the 1" side. This is done so the bunk trim will fit into the corner trim. Do NOT secure until the bunk trim is fitted.
5. The starboard bunk trim will cover the starboard fwd edge of the bunk top between the engine box corner and the starboard nightstand. Measure the length of the bunk edge then cut the designated trim as per measurement. Scribe around the night stand and cut this measurement off the outboard end of the trim. This will ensure that the trim will be flush against the nightstand. Place the bunk trim into position, then place the engine corner trim into position.
6. Secure the bunk trim using four designated pin nails. Secure the engine corner trim using seven designated pin nails.

Revision Dates:

Expected Time: 45 min.

Page