

356 FORWARD ACCESS at CHART TABLE SOP INSTALLATION



#	Qty.	Description	Size	Part #
1	1	Forward Access Panel	356	
2	1	Fwd Batten	7/8" x 7/8" x 18"	
3	1	Aft Batten	7/8" x 7/8" x 14"	
4	6	Batten Fasteners	# 10 x 1-1/4' FH	461370

1. The forward access panel is located on the outboard hull wall and fwd of the chart locker.
2. Place 1/2" board in the bottom of access, this is a temporary filler to rest the panel on the get the right location and fit.
3. On the back side of the panel across the bottom edge, cut a 30 degree angle. Sand rough edges smooth.
4. On the front side of the panel fwd and aft, place 2 - #10 x 1-1/4" FH screws going into the wood about 1/4" deep. These are temporary to help remove the panel for adjustments.
5. Fit and scribe the sides of the panel to fit the outboard wall, cut and adjust as needed to fit.
6. Once the panel has the correct fit place it into position in the access, mark the sides of the chart locker and the port bunk, for installation of the battens.
7. Using a C7 drill assembly, countersink 3 holes in the battens, one on each end (1" from the ends) and one centered.
8. Place the fwd batten on the port bunk wall 1/4" outboard of the mark.
9. Place the aft batten on the chart locker wall 1/4" outboard of the mark.
10. Secure battens using designated fasteners.
11. Place the panel in the assess on the outboard wall, **DO NOT SECURE PANEL**, this will be installed after the floors are put in.

Revision Dates:

Expected Time: 10 min

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