

356 SOP COMPANIONWAY GRAB RAILS INSTALLATION



#	Qty.	Description	Size	Part #
1	1	Starboard Companion Way Grab Rail	356	
2	1	Port Companion Way Grabrail		
3	4	Grabrail Fasteners (wood screws)	# 10 x 1-1/4" F H	461410

1. The starboard companionway grabrail will be located on the inboard side of the companion way (aft stateroom) bulkhead, The port companionway grabrail will be located on the inboard side of the companion way (head) bulkhead.
2. NOTE: Drill a 5/32" hole 1/2" deep into the center of the flat parts on the handles.

Starboard grabrail:

1. For the top hole, from inside the aft stateroom measure from the top aft corner of the aft stateroom bulkhead 4" down and 4-1/2" fwd, mark this spot. Drill marked location using a C7 drill assembly.
2. For the bottom hole, from inside the aft stateroom measure from the top fwd corner of the aft stateroom bulkhead 13" down and 1-3/4" aft of the aft stateroom door trim , mark this spot.
3. Before drilling this hole, check to make sure the bottom flat of the grabrail lines up with the marked location. If not make adjustments. Drill marked location using a C7 drill assembly.
4. Secure the handrail to the companionway bulkhead using designated fasteners.

Port grabrail:

1. For the top hole, from the inside of the inboard shower wall in the head, measure from the top fwd corner of the bulkhead 18-1/2" down and 12" aft of the fwd trim. Drill marked location using a C7 drill assembly.
2. For the bottom hole, from inside the inboard vanity wall in the head measure from the top aft corner of the inboard head vanity bulkhead 28" down and 3-1/2" fwd of the aft vanity corner trim, mark this spot.
3. Before drilling this hole, check to make sure the bottom flat of the grabrail lines up with the marked location. If not make adjustments. Drill marked location using a C7 drill assembly.
4. Secure the handrail to the companionway bulkhead using designated fasteners.

Revision Dates:

Expected Time: 15 min.

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