

356 SOP DINETTE TABLE INSTALLATION



#	Qty.	Description	Size	Part #
1	1	Dinette Table Top	356	
2	1	Table Box	356	
3	2	Table Bracket Arms	356	
4	20	Table Bracket Fasteners	# 8 x 3/4" P H	466950
5	5	Box Base Batten Fasteners	# 10 x 1-1/2" F H	461330
6	1	Box Top Batten	7/8" x 10-1/2"	
7	3	Box Top Batten Fasteners	# 10 x 1" F H	461050
8	2	Barrel Bolts	4"	
9	8	Barrel Bolts Fasteners	# 8 x 5/8" P H	466970

Note: The open side or front of the table and box is facing the port side of the boat.

1. Remove tape from the table bracket sliders (located on the back of the box). Remove the door and bottom panel from the front of the box, for easier access of box installment.
2. Slide the table bracket arms onto the bracket sliders and up to the top position. Place two temporary screws in the bottom holes under the bracket arms. This will hold the arms in place while assembling the box and top.
3. Place the box into position with the top of the box fitting around the mast post.
4. In the base of the box, drill into the battens and into the floor using C-7 drill assembly, there are two holes into the fwd batten, two in the starboard and one in the aft batten. Secure using designated fasteners.
5. Replace and secure the bottom panel on the front of the box.
6. Place the designated box top batten on the underside of the box top front. Secure using designated fasteners.
7. Caulk (clear) the top of the box. Slide the condiment compartment down the mast post and place on top of the box top.
8. Place the table top into position on top of the table bracket arms. Drill using an 1/8" drill bit, through the twenty holes and into the table top going about 3/4" deep. Secure using designated fasteners.
9. Under the front side of the table top, place the barrel bolts about 1-1/2" from the front and on the inside edge of the table top,(this is done on the fwd and aft ends of the box). Mark hole locations. Drill locations using an 1/8" drill bit, into the table top. Secure using designated fasteners.
10. Extend the bolts to the box and mark around the bolts. Carefully remove the screws from the table brackets and slide the table top down.
11. At the marked bolt locations drill through the sides of the box using 3/8" drill bit.
12. Slide the table top back up into the top position and lock barrel bolts in place.
13. Snap door into place.

Revision Dates:

Expected Time: 40 min.

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