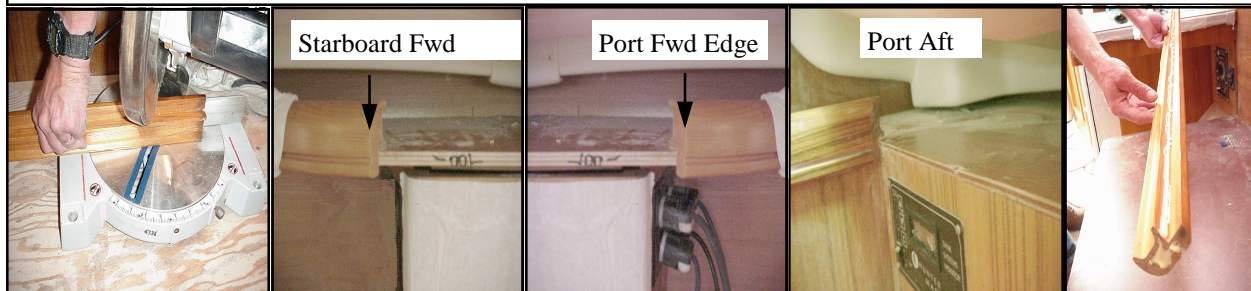


# 356 SOP PORT and STARBOARD MAIN CABIN TOP SHELF TRIM INSTALLATION



Starboard	#	#Ea.	Description	Size	Part #
	1	1	Starboard Trim	356	
	2	9	Starboard Trim Fasteners	#6 x 3/4" FH	461690
	3	1	Port Trim	356	
	4	3	Port Trim Fasteners	#6 x 3/4" FH	461690
	5	5	Port Trim Pin Nails	1"	SO471

1. The starboard trim is located on the upper inboard starboard shelf of the main cabin. The aft end will be flush with the aft galley bulkhead wall.
2. Measure the distance between the fwd cut on the fwd end of the existing shelf trim that is installed with the shelf. And the aft galley bulkhead wall.
3. Using the chop saw cut the fwd end of the trim at a 32 degree angle. This will match with the existing shelf trim.
4. Apply wood glue to the inside recess of the trim.
5. Place the trim into position and drill 9 holes (3 holes in each cabinet), about 1/2" from the fwd edge of underside of the cabinets and about 1/2" from the ends and centering the middle holes. Drill using C5 drill assembly.
6. Secure using designated fasteners.
7. The port trim is located on the upper inboard port shelf of the main cabin. The aft end will be angle in with the trim over the chart table.
8. Measure the distance between the fwd cut on the fwd end of the existing shelf trim that is installed with the shelf. And the outboard end of the trim over the chart table.
9. Using the chop saw cut the fwd end of the trim at a 32 degree angle. This will match with the existing shelf trim. The aft end will be cut at a 45 degree angle.
10. Apply wood glue to the inside recess of the trim.
11. Place the trim into position and drill 3 holes about 1/2" from the fwd edge of underside of the cabinet and 1/2" from the ends and centering the middle hole. Drill using C5 drill assembly.
12. Secure using designated fasteners.
13. Using designated pin nails secure the trim over the instrument panel.
14. Apply and smooth walnut wood dough on all pin nails.