

356 SOP Q-BERTH FWD & AFT NIGHT STANDS INSTALLATION



#	Qty.	Description	Size	Part #
1	1	Fwd Night Stand	356	
2	1	Aft Night Stand	356	
3	7	Fwd Fasteners (wood screws)	# 10 x 1-1/4" F H	461410
4	7	Aft Fasteners (wood screws)	# 10 x 1-1/4" F H	461410

1. Fwd and aft night stands are located on the starboard outboard side of the Q-berth, fwd and aft of the bunk.
2. Position the fwd night stand on the aft side of the starboard hanging locker.
3. Scribe the inboard fwd and aft ends of the fwd stand to the floor pan. Using this measurement, measure and cut off from the outboard aft and bottom edges to allow for the fit.
4. Using a C7 drill assembly, countersink the three battens on the inside of the stand, placing a hole 1/2" from each end.
5. Place the fwd night stand back in position.
6. Mark the starboard fwd outboard bunk stringer where the fwd stand overhangs over the bunk stinger.
7. Cut this measurement off of the stringer, to allow the stringer to fit flush with the side of the night stand.
8. Secure using designated fasteners, the fwd end of the stand to the hanging locker through the battens and securing one fastener through the bottom of the stand into the floor pan about 3" inboard of the outboard edge of the hull and 4" fwd of the aft end of the stand.
9. NOTE: The aft stand is installed after the starboard outboard floor has been installed.
10. Measure and cut one piece of 7/8" x 7/8" x3" batten, countersink 1/2" from each end using C7 drill assembly.
11. Secure using designated fasteners to the bottom aft end of the stand to cover the pipe holes.
12. Make adjustments that are needed to fit the aft stand.
13. Countersink the upper aft batten and the aft inboard batten using a C7 drill assembly.
14. Secure using designated fasteners, the aft end of the stand to the starboard aft bulkhead through the battens and securing one fastener through the fwd end of the stand into the starboard aft storage cabinet trim about 4" down from the underside of the top of the stand and 3" inboard from the outboard edge of the hull.

Revision Dates:

Expected Time: 30 min.

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