

356 SOP V-BERTH WHISPER INSTALLATION

Fig. 1



#	Qty.	Description	Size	Part #
1	1	Starboard Batten	5/8" x 1" x 48"	506740
2	8	Starboard Fasteners	Wood Screws # 10 x 1-1/4" F H	461410
3	1	Whisper Strip	4" x 194"	603035
4	1	Single Track	170"	314555
5	1	Whisper Fabric Sheet	Kit	603035
6	NA	Staples	F04BAAN 5/8"	S0475

1. The Starboard batten is installed above the aft V-Berth bulkhead.
2. Using a C7 drill assembly, countersink eight holes into the starboard batten, the two end holes should be about 1-1/2" inboard of the ends, and the other six holes spaced about 6" to 7" apart from each other.
3. Place the starboard batten over the aft bulkhead between the port and starboard headliner panels, and down far enough to cover the fiberglass bonds, following the curve of the bulkhead. Fig. 1 Measurements may vary.
4. Secure the batten to the bulkhead using the designated fasteners.
5. Place the single track with the flat edge inboard and laying flat on the headliner panels.
6. While installing the track the whisper strips will be installed at the same time. The strips are placed between and from the outboard side of the track. This is done so the strips can be wrapped around and tucked into the inboard side of the track.
7. The track for the bulkhead is cut in half the length between the port and starboard panels.
8. Install the track using designated fasteners. The end fasteners should be about 1/2" from the ends and spacing the remaining fasteners about every 4" to 5" apart.
9. Wrap the strip around the track and snugly tuck the strip into the track. Cut off the excess strip, leaving about 1/4" overhang. Tuck in remaining 1/4" into track.
10. The beige side of the whisper fabric sheet is the surface that is seen. Place and tuck one corner of the fabric into the track starting at one of the aft corners. Tuck about every other foot of the fabric to help hold it up as you go (spot tucking). Go back and tuck fabric into the track.
11. Staple around the hatch, using designated staples about every 1-1/2" to 2".
12. Cut off excess fabric to 1/4" around the track and to within about 1/2" to the staples at the hatch.
13. Tuck in remaining 1/4" whisper fabric into track.

Revision Dates:

Expected Time: 60 min.

Page

