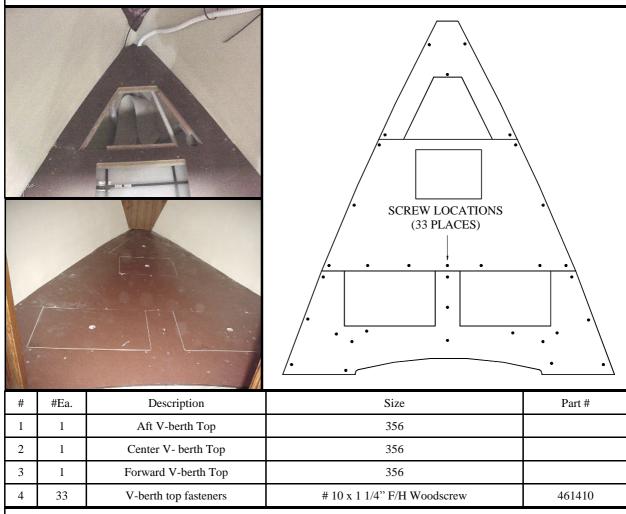
356 SOP V-BERTH BUNK TOP INSTALLATION



- 1. Installing the bunk top should be performed right after the hull liner has been installed, incase the hull liner needs to be pulled back up, the glue will not be set up.
- 2. Drill from the backside of the aft v-berth top bunk (do not countersink), in the dado's at the locations in the drawing.
- 3. Lay the top pieces in place. If there is a gap between the bunk top and the hull liner remove the bunk top then pull the hull liner up enough so a 4" strip of hull liner can be laid in a filler then replace the hull liner and bunk top.
- 4. If the bunk top needs any adjustments (using a sharp jig saw blade), measure, scribe and cut off outboard edges to fit. Sand edges smooth.
- 5. On the forward v-berth top bunk, cut off 3" of the forward bow end, to allow for hose access.
- 6. Drill and countersink using a C-7 drill assembly thru the top into framework in the predrilled holes. Secure the bunk top with the designated fasteners. Making sure that the screws are screwed down, backed out, and screwed down again, this will make for a tighter fit
- 7. Place the bunk top drop-ins into their respective cutouts.

Revision Dates:	Expected Time: 30 min.	Page
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