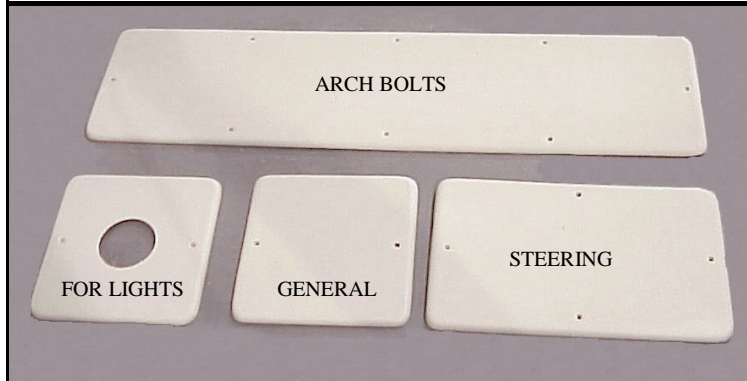


356 SOP ACCESS PANELS INSTALLATION



THE FOUR DIFFERENT TYPES AND SIZES OF ACCESS PANELS

FOR LIGHTS GENERAL STEERING ARCH BOLTS

#	#Ea.	Description	Size	Part #
1	1	Arch Bolts Access Panels	6" X 24"	
2	2	Steering Pedestal Access Panels	6" X 12"	
3	3	General Access Panels With Lights	6" X 6" With Hole	
4	5	General Access Panels	6" X 6"	
5	28	Panel Fasteners	#8 x 3/4" Beige T/H	467985

THE DROP DOWN IN THE HEADLINER ABOVE THE Q-BERTH SHOWING GENERAL ACCESS PANEL ON FRONT & STEERING ACCESS PANEL ON THE SIDE. ANOTHER STEERING PANEL IS ON THE OTHER SIDE & A DOME LIGHT WILL BE ON THE BOTTOM

- There are four different sizes or types of access panels. All but two of the three panels with a hole in the middle (the panels that will have lights attached to them) will be attached to the headliner in the same manner, which is using the pre-drilled holes as guides and drilling into the headliner with a 1/8" drill bit then securing the panels to the headliner using #8 X 3/4" beige truss head screws. The 6" X 6" panels will be put in so the screws are on the port and starboard side on the panels. The two panels with the holes cut in them that will not be attached in the same manner is because they will have a dome light attached to them first and there will be no access to the holes in the panels. Position the panels in place then drill thru opposite corners of the panel into the headliner and secure them using the same type screws as the other panels.
- The arch bolt access panel will go in the aft-starboard corner of the Q-berth. Place the panel in position then secure the panel to the headliner.
- The two steering panels will go on the port and starboard side of the headliner where it drops down over the Q-berth bunk (under the steering pedestal on the deck). Place these in position and secure them to the headliner.
- For the three access panels with the hole in them it will be easier to install the lights in them before installing the panels to the headliner (see the appropriate SOP about light installation). Remember to hook up the wires from the lights to the wires from the wiring harness before securing the panel to the headliner. One of the panels with a dome light will go in the outboard-aft hole in the headliner of the head area. The switch on the light should be facing forward. The other access panel with a dome light will go directly over the Q-berth bunk (in the bottom side of the headliner where it drops down) with the switch facing starboard. The last panel with a hole will have a halogen light with a switch and it will go in the entry way of the Q-berth (the more inboard-aft hole) with the switch facing forward. A notch will need to be put in the panel for the switch like they are put in the lights stems (see light stem SOP).
- The five blank panels will go in the following places: 1) The forward side of the headliner where it drops down over the Q-berth bunk, 2) The hole halfway back on the starboard side of the Q-berth, 3) the most forward-outboard hole when entering the Q-berth, 4) the most inboard hole in the vanity area, and 5) the most inboard hole in the head area.

Revision Dates:

Expected Time: 30 min.