356 SOP PORT AND STBD GENOA TRACK INSTALLATION

		GENOA	TRACK		
#	#Ea.	Description	Size	Part #	A 634 200 1 100 1 100 1 100 1 100 1 100
1	2	Genoa Track	1-1/4" x 24"	303480	
2	4	End Stop Track	Gray	302730	
3	18	Genoa Track Fasten- ers	5/16-18 X 2" F/H	462390	
4	12	Fender Washers	5/16		
5	16	Lock Washers	5/16		
6	16	Hex Nuts	5/16-18		
7	2	Block Lead	#32-98	302190	

1. Center the track on the embossment located on the port and starboard side of deck top, leave the gray end stops in place.

- 2. Drill the forward most hole on the genoa track with a 1/4" drill bit and tap with a 5/16-18 tap.
- 3. Temporary secure the track.
- 4. Check the alignment of the track.
- 5. Drill remaining holes with a 1/4" drill bit and tap with a 5/16-18 tap.
- 6. Pull the track back up.
- 7. Dremel the holes on the deck to expose raw edge of glass (only the edge of hole).
- 8. Clean the surface and hardware with alcohol.
- 9. Caulk the mounting holes with 739 white caulk.
- 10. Install the block lead (the locking pin goes aft) and place the track on the deck.
- 11. Install the end caps.
- 12. Secure the track and end caps with designated fasteners (There is not enough space between all of the screws to place fender washers on all the screws. Place fender washers, lock washers and hex nuts on all the screws they will fit on.)
- 13. Clean up excess caulk using alcohol.

Revision Dates:

Expected Time: 20 min.

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