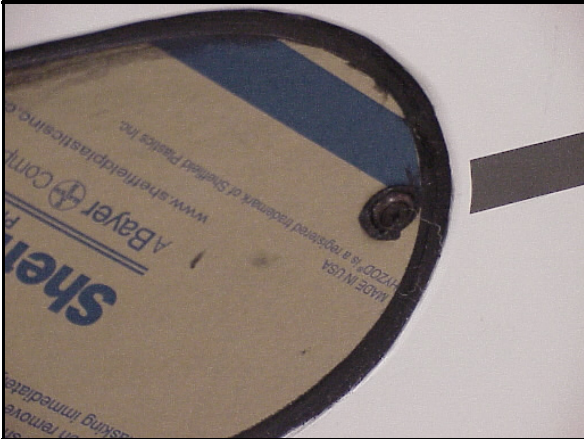


# 356 PORT AND STARBOARD FIXED HULL WINDOW INSTALLATION



#	# Ea.	Description	Size	Part #
1	3	Hull Fixed Window	6-3/4" x 19-3/4"	422660
2	6	Rubber Grommet	#10 Pin 1659	467890
3	6	Hull Window Fasteners	#10 x 1" Blk Ox O/H	465830
4	6	Finish Washer	#10 Black	469190

### Preparation Of Deck Embossment

1. Grind the interior trim ring flush with the hull and break off the trim ring fasteners then grind them flush with the hull.
2. Make sure the window embossment is sanded properly, there should be no shiny areas.

### Preparation Of Plexiglass Windows Fig. 2

1. Sand the outside edge of the window with 80 grit sandpaper to remove hairs from the window and paper.
2. Remove the paper from inside of the plexiglass window. (Beveled edge side)
3. On the beveled side of the window sand 3/4" around the edge with 80 grit sandpaper (There should be no shiny areas.)
4. Place the window in position (make sure gaps are even all the way around) then mark the mounting hole locations.
5. Remove the window and drill the marked locations using a 5/32" drill bit.
6. Clean the sanded area of window and hull with alcohol.

### Installation Of Plexiglass Window Fig. 3

1. Apply a generous coat of designated caulk, page 1 #2, in the embossment. Make sure there are no voids or gaps (no white from the hull should be showing).
2. Press the window in place then secure the window to the hull using designated fasteners.
3. **Note:** Clean up excess caulk with a soap and water solution.

Revision Dates:

Expected Time: 45 min.