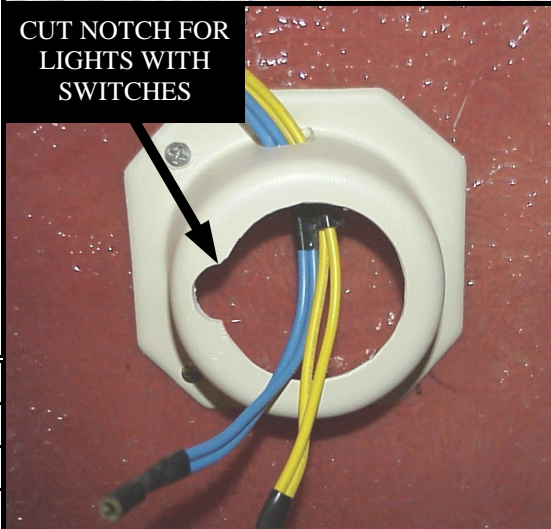
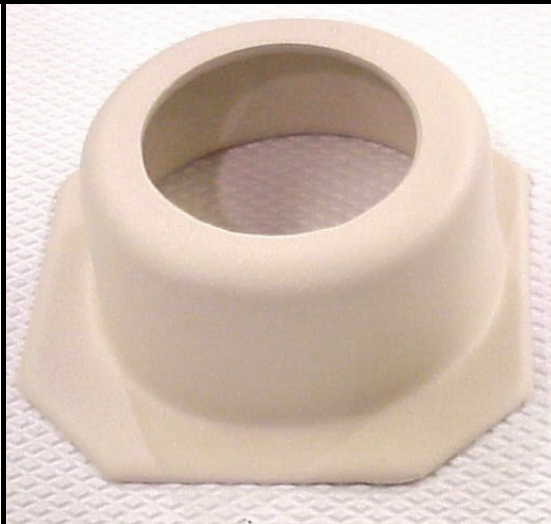
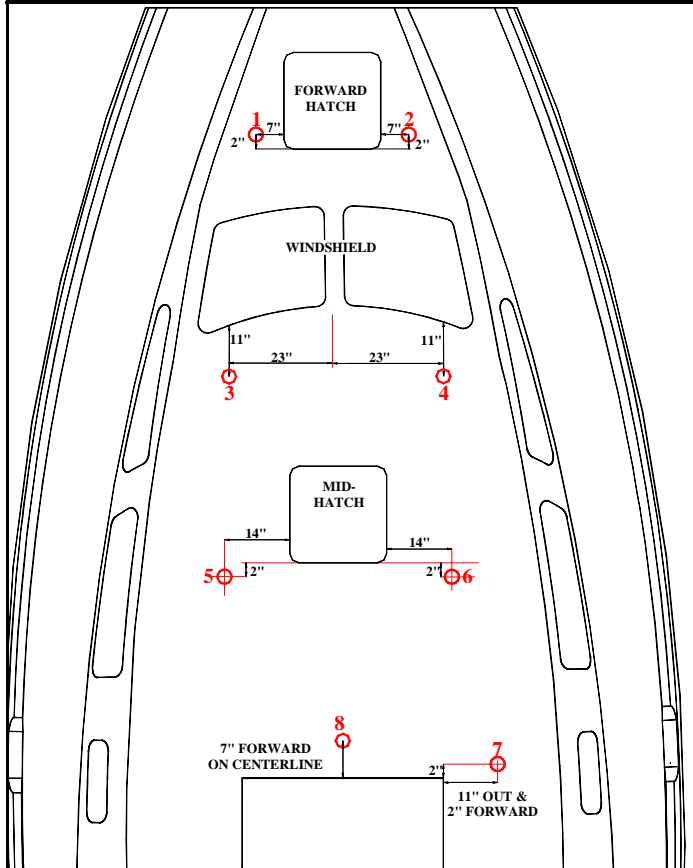


356 SOP LIGHT STEMS INSTALLATION



#	Qty.	Description	Size	Part #
1	8	Light Stem	306-356	
2	14	Light Stem Fastener	#6 x 1/2" F/H	
3	N/A	739 White Caulk	N/A	

- Eight light stems will be mounted to the underside of the deck, seven of these will be mounted with screws the other (#8 in the drawing) will be attached with 739 white caulk.
- A 3/8"-1/2" hole will need to be put into the side of the light stems with a 3/8" dremel bit so the headliner light wires can go thru, this can be done before or after the light stems are mounted. If it is done before mounting then the hole will need to be orientated properly to the headliner wires when mounting.
- Place the light stems in position as per the above drawing then drill thru the opposite corners 3/8" deep into the underside of the deck with a 3/32" drill bit. Use caution not to drill all the way thru the deck.
- Secure the light stems to the underside of the deck with #6 x 1/2" F/H screws.
- Clean the bottom of the eighth light stem and the underside of the deck where it will go with alcohol. Apply 739 white caulk to the bottom of the light stem and place the light stem in position. It may be necessary to temporarily hold the light stem in place with tape until the caulk dries.
- Three light stems (#1, 2, 8) will have lights with switches installed in them a 3/8"-1/2" notch cut into the hole in the top. For the #1 & 2 stems the notch will go on the inboard side of the circle. The #8 stem will need the notch cut on the aft side of the circle.

Revision Dates:

Expected Time: 25 min.

Page