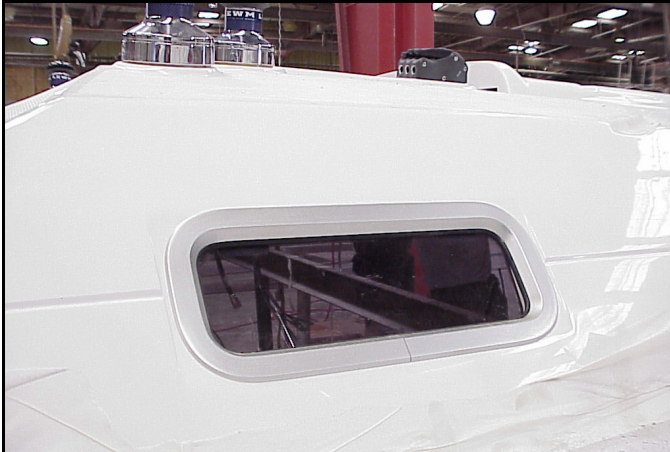
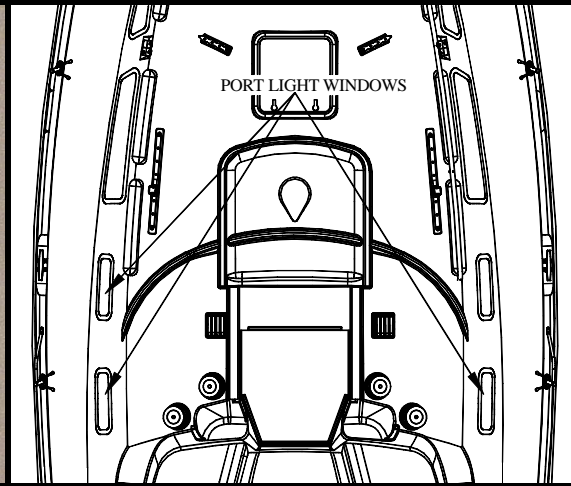
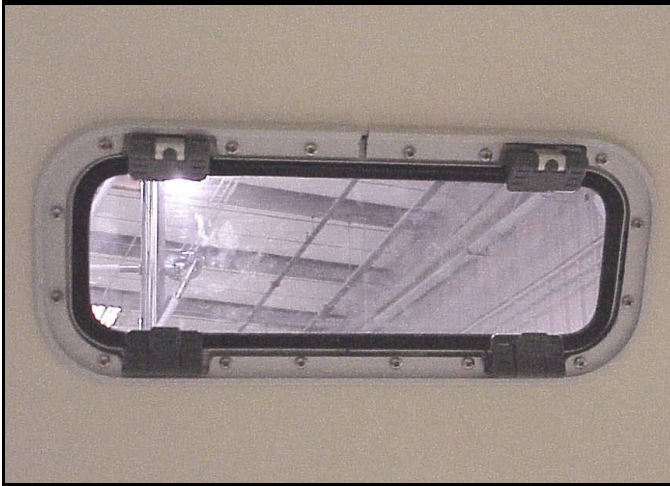


356 PORT LIGHT WINDOWS INSTALLATION



| # | #Ea | Description | Size | Part # |
|---|-----|--------------------|--------------------|--------|
| 1 | 3 | Port Light Windows | Size 3 | 300135 |
| 2 | 36 | Hatch Fasteners | 10-24 x 1-3/4" P/H | 467290 |
| 3 | 3 | Trim Ring | Comes With Window | 300135 |

1. There are two port light windows on both the port and starboard side on the deck located just forward of the cockpit area. The deck rigging stage will install the two on the portside and the aft one on the starboard side.
2. Check the putty between the deck and the headliner to insure there are no voids or an excess of putty.
3. Place the exterior ring centered and square over the window opening and mark the outside edge location onto the deck with a pencil.
4. Remove the exterior ring then sand inside the marked area with 80 grit sandpaper until there are no shiny areas.
5. Clean the surfaces of the window and deck using alcohol.
6. Caulk inside of the marked line using the designated caulk (See page 1 #1) .
7. Place the exterior and interior sections of the window into the opening then secure them together using the designated fastener. (Note: The length of the fasteners will vary due to the differences in the thickness of the putty between the deck and the headliner. Also the pre-tapped hole in the window frame is tapped for a 5mm x 1.25 machine screw. The designated screw is a 10-24 so when you force this thread into the already tapped hole it will effectively be form tapping the hole using the machine screw as the tap.
8. Clean up excess caulk using alcohol.
9. Place the plastic trim ring in position then if necessary cut off the outboard edge of the trim ring with a razor knife so the trim ring can snap in place.
10. Snap the trim ring into place.

Revision Dates:

Expected Time: 40 min.