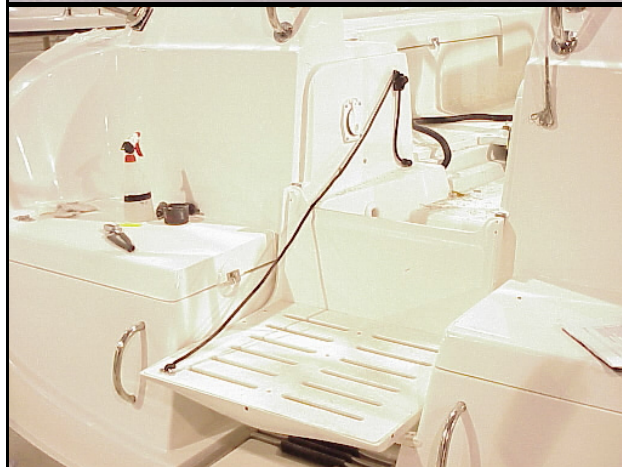
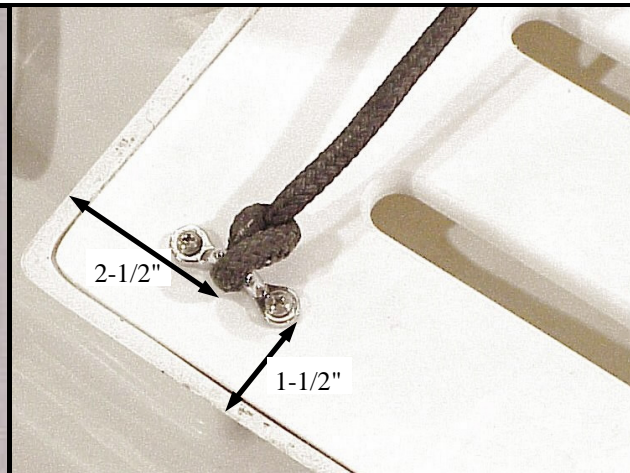
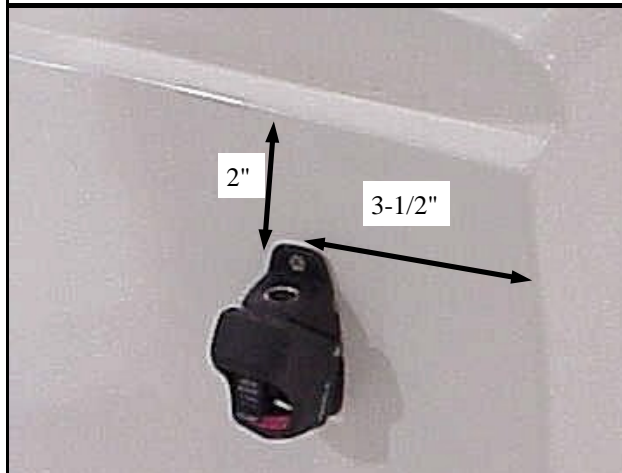


356 SOP HELMSMAN SEAT EYE STRAP AND POWER CLEAT INSTALLATION



#	#Ea.	Description	Size	Part #
1	1	Eye Strap	N/A	315590
2	2	Eye Strap Fastener	#8 x 3/4" F/H	461850
3	1	Power Cleat	0308	302528
4	2	Power Cleat Fasteners	#8 X 3/4" FH	461850
5	1	Dacron Rope	5/16" X 6'	400725

1. On the port side of the cockpit walk through area measure down 2" from the embossment (not the top of the gull wing seat) and back 3-1/2" from the forward edge (see pictures for clarification). Drill thru this location with a 1/8" drill bit.
2. Secure the power cleat thru the top hole in the cleat with designated fastener. Align the mounting holes vertically then mark the location of other mounting hole in the cleat. Remove the cleat and drill the second hole with a 1/8" drill bit.
3. Clean the holes and hardware with alcohol then caulk holes with designated caulk (page 1, #1). Secure the cleat to the deck using the designated fasteners.
4. On the under side of the helmsman seat (the side you step on when seat is down over the ladder) place the eye strap so the length runs port to starboard and the center of the strap is 2-1/2" starboard of the port edge and 1-1/2" forward of aft edge of the seat. Mark the mounting hole locations then drill the locations with a 1/8" drill bit .
5. Clean the holes and hardware with alcohol then caulk the holes with designated caulk (page 1, #1).
6. Secure the eye strap to the seat using designated fasteners.
7. Take the 6' piece of dacron rope and tie a knot in one end. Feed the other end thru the eye strap then thru the top of the cleat then down and out the bottom. Tie a knot on this end of the rope so there is approximately 4" of slack between the eye strap and the cleat. This should allow enough slack to have access to the cockpit shower but not have so much slack that the rope could become a trip hazard.

Revision Dates:

Expected Time: 5 min.