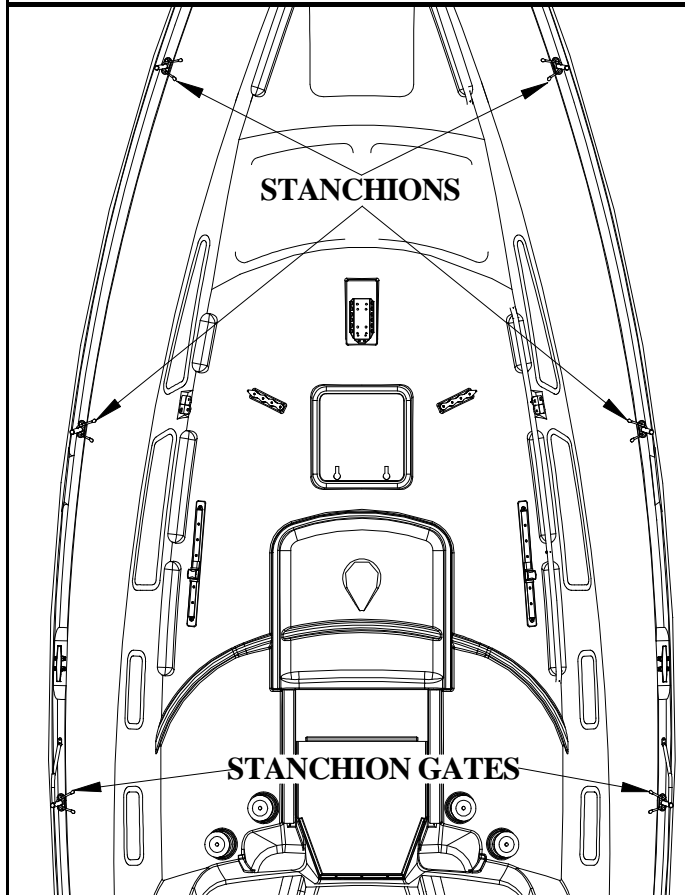


# 356 SOP STANCHION INSTALLATION

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#	#Ea	Description	Size	Part #
1	4	Stanchion S/S Base with Rod	356	305140
2	2	Stanchion Gate	356	304975
3	26	Stanchion Base and/or Gate Bolt	1/4-20 x 2" T/H	468810
4	6	Stanchion Base Rod Allen Set Screw	10-24 x 1/8"	468010
5	6	Stanchion Base Rod Bolt	10-24 x 1/2" P/H	467330

1. Place the stanchion bases centered on the starboard and port side embossments on the outboard part of the deck (there are three on each side) then mark the mounting hole locations.
2. Drill thru the marked locations with a 13/64" drill bit then tap the holes with a 1/4-20 tap.
3. Dremel the edge of the holes to expose raw edge of glass (only the edge of hole) then clean the deck and hardware with alcohol.
4. Caulk the mounting holes with the designated caulk (See page 1 #1).
5. Secure the stanchion base to the deck with the designated fasteners.
6. Place the stanchion rods into the forward four stanchion bases (two on each side).
7. Secure the rod to the base with designated fasteners (the allen screw goes on the top).
8. Place gates in the aft stanchion bases then rotate the gates so the foot on the forward leg is centered on the small embossment on the deck.
9. Mark the mounting hole location then drill the marked location with a 13/64" drill bit. Tap the hole with a 1/4-20 tap.
10. Dremel the edge of the holes to expose raw edge of glass (only the edge of hole) then clean the deck and hardware with alcohol.
11. Caulk the mounting holes with the designated caulk (See page 1 #1).
12. Secure the gate to the stanchion base and the foot to the deck with the designated fasteners.
13. Clean up excess caulk using alcohol.

Revision Dates:

Expected Time: 40 min.