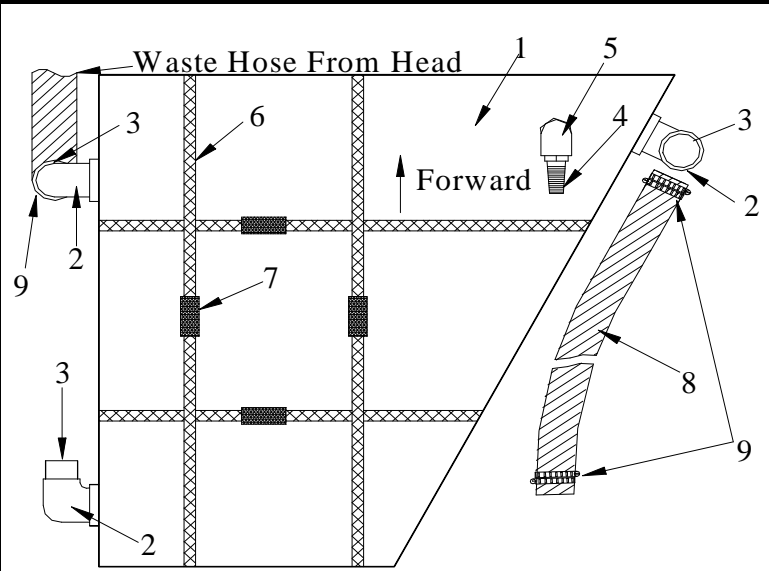
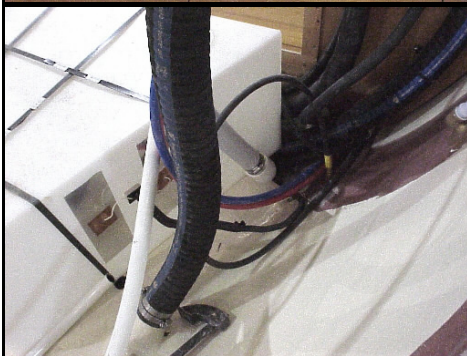


356 SOP STARBOARD WASTE TANK INSTALLATION



#	#Ea.	Description	Size	Part #
1	1	Waste Tank	356	356415
2	3	PVC Elbow	1-1/2" MPT x Slip	354867
3	3	Hose Cuff	1-1/2"	358143
4	1	Hose Barb	3/4"	355335
5	1	Plastic Street Elbow	3/4"	355767
6	4	Banding Straps	1/2"	460090
7	4	Banding Buckles	N/A	460050
8	1	Hose	1.5" X 5' Sanitary	358413
9	6	Hose Clamps	#24	353427

1. The waste tank will need to have the fittings installed before it is mounted in the hull.
2. Apply pipe compound to the threads on the 3/4" plastic street elbow then screw it into the vent fitting on the top of the tank. Apply pipe compound to the 3/4" hose barb then screw it into the street elbow.
3. Apply pipe compound to the threads on the three 1-1/2" PVC elbows then screw them into the fittings on the sides of the tank. One elbow will be higher than the other elbows, the higher elbow will need to face down, the inboard aft elbow will need to face forward, and the outboard elbow should face up.
4. Apply PVC glue to the elbows and the hose cuffs (which are used as adapters to secure the waste tank hoses) and secure the hose cuffs to the elbows.
5. Run four banding straps (two forward-aft, two port-starboard) thru the 1-1/8" holes in the waste tank platform.
6. Place the tank in position on the platform (the vent fitting on top will be in the aft-outboard corner) then wrap the straps over the top and secure them with the banding buckles.
7. Attach the waste hose to the outboard-aft fitting using two designated fasteners. Place two more designated fasteners on the other end so it can be attached at a later stage.
8. Attach the waste hose from the head to the inboard-forward fitting using two designated clamps.

Revision Dates:

Expected Time: 30 min.

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