

# 356 SOP WATER TANK INSTALLATION

Page 1 of 2



1. Apply pipe compound to the male threads and install the following; water fill fitting, vent inlet fitting and water supply outlet fittings (whale adapter, stem elbow and shut off valve). The water tank is to be located under the center of the V-berth bunk top.
2. Run four strips of banding strap, two forward to aft and two port to starboard thru the 1-1/8" holes in the floor where the water tank will sit.
3. Remove the top battens in the water tank compartment then place the water tank in position.
4. Tighten the banding straps around the water tank and secure them using banding buckles.
5. Attach the water supply (blue) hose to the water supply outlet (located aft side) (this a slip quick connect fitting and no clamps are necessary).
6. Attach the water fill hose to the water fill fitting (forward side) using two designated clamps, place the other two clamps on the other end of the hose It will be attached to the water deck plate at a later stage.
7. Attach the vent hose to the vent fitting (forward side) using the designated clamp.
8. Run the fill and vent hose forward then come up forward of the outboard bond support boards.
9. Attach the hoses with tie-wraps to the underside of the bond support boards and to the aft side of the anchor well.
10. Replace the battens that were removed earlier.

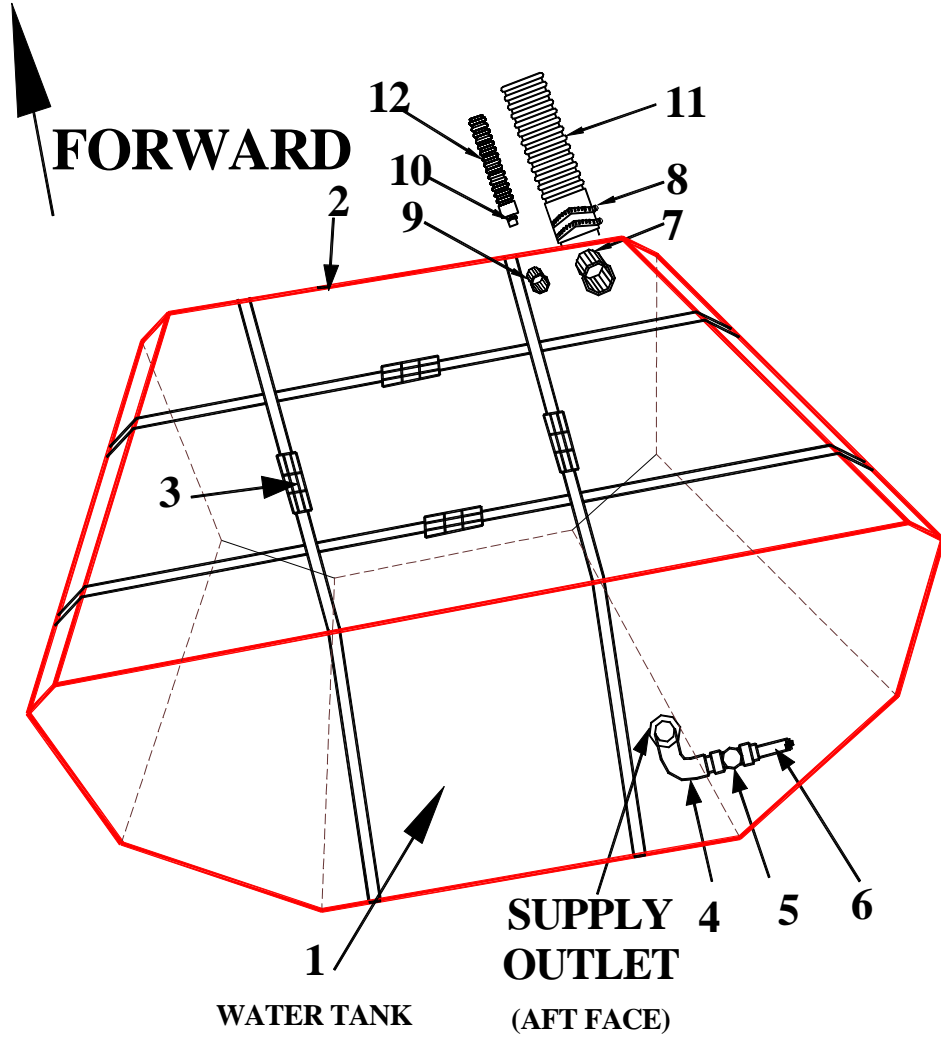
Revision Dates:

Expected Time: 45 min.

Page 1a

# 356 SOP WATER TANK INSTALLATION

Page 2 of 2



#	#Ea.	Description	Size	Part #	#	#Ea.	Description	Size	Part #
1	1	Water Tank	356	357068	8	2	Hose Clamp	#24	353427
2	4	Banding Strap	N/A	460090	9	1	Vent Fitting	1/2"	355335
3	4	Banding Buckle	N/A	460050	10	4	Hose Clamp	#10	353335
4	1	Stem Elbow	15 mm	355234	11	1	Water Fill Hose & Cuffs	1 1/2" X 6.5'	357981 (2) 358143
5	1	Shut Off Valve	#1576	355211	12	1	Vent Fill Hose & Cuffs	3/4" X 7.5'	358017 (2) 358089
6	1	Supply Hose (blue)	15 mm (Cold)	359045	13	1	Adapter , Whale	1/2" MPT	355232
7	1	Water Fill Fitting	1.5"	355407	14	2	Adapter, Whale	1/2" FPT	355237

Revision Dates:

Expected Time:

Page 1b