

356 PORT AND STARBOARD WINDSHIELD INSTALLATION

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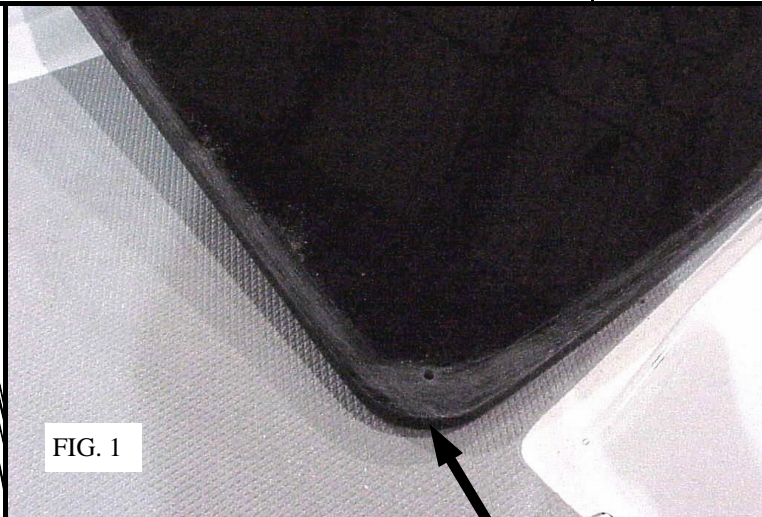
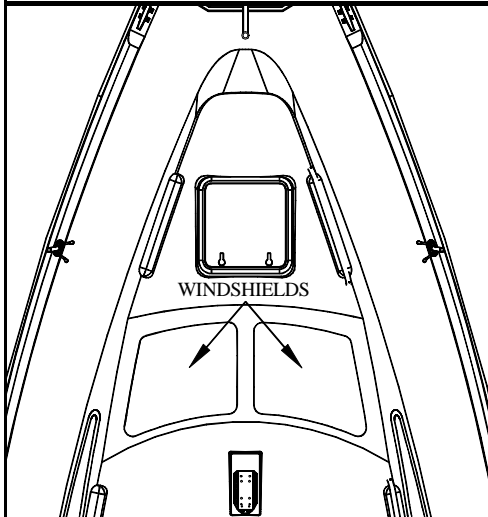


FIG. 1

SAND OUTSIDE THE MARKED LINE WELL WITH 80 GRIT SANDPAPER



FIG. 2

APPLY A THICK LAYER OF CAULK TO WINDOW EMBOSSEMENT

#	# Ea.	Description	Size	Part #
1	1	Port Windshield	356	426262
1	1	Starboard Windshield	356	462263
2	8	Windshield Fasteners	#8 X 1 1/4" P/H	466890

1. Make sure the window embossments on the deck is sanded properly with 80 grit sandpaper, there should be no shiny areas.
2. Sand the outside edge of the windshields with 80 grit sandpaper to remove hairs from the window and paper.
3. Remove the paper from the inside of the plexiglass window.
4. Have someone hold the windshields in the deck embossments making sure the windows are centered in embossments.
5. From inside of the deck mark the plexiglass windshields around the window opening with a pencil then mark the mounting hole locations onto the deck from the outside. Remove the windshield then drill the marked locations on the deck using a 5/32" drill bit.
6. On the windshields sand the area on the outside of the marked line with 80 grit sandpaper. (There should be no shiny areas.) (Figure 1)
7. Using an air nozzle blow down the deck area where the windshields will be installed.
8. Clean the sanded area of the deck and windshield with alcohol.
9. Call quality control for inspection before installation.
10. Apply a thick layer of black 739 caulk in the embossment, make sure there are no voids or gaps (no white from deck should be showing). (Figure 2)
11. Press the windshields into place then secure them to the deck using the designated fasteners. (Figure 3 & 4)
12. Clean up excess caulk with alcohol. (Figure 5 & 6)

Revision Dates:

Expected Time: 60 min.

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FIG. 3

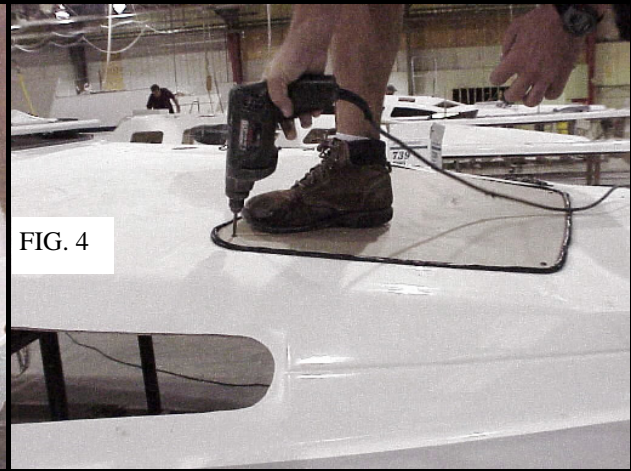


FIG. 4

APPLY PLENTY OF PRESSURE ON WINDSHIELD TO FIRMLY SEAT INTO CAULK AND EMBOSSEMENT THEN SECURE WINDSHIELD TO DECK WITH THE DESIGNATED FASTENERS



FIG. 5

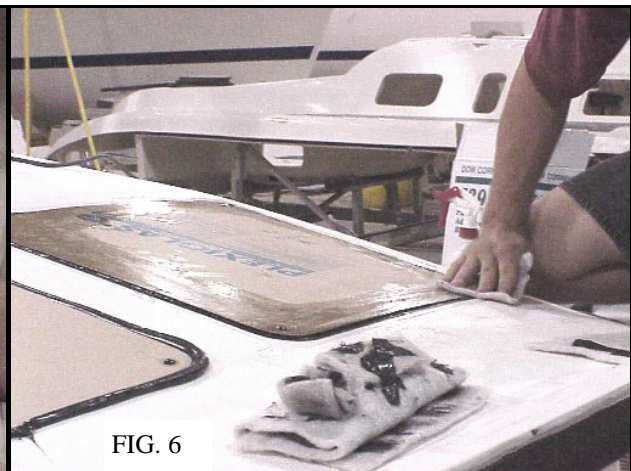


FIG. 6

SCRAPE OFF EXCESS CAULK WITH A SQUEEGEE THEN FINISH CLEANING UP EXCESS CAULK AND AESTHETIC, SMOOTH FINISH WITH "MONKEY FUR" SATURATED WITH ALCOHOL