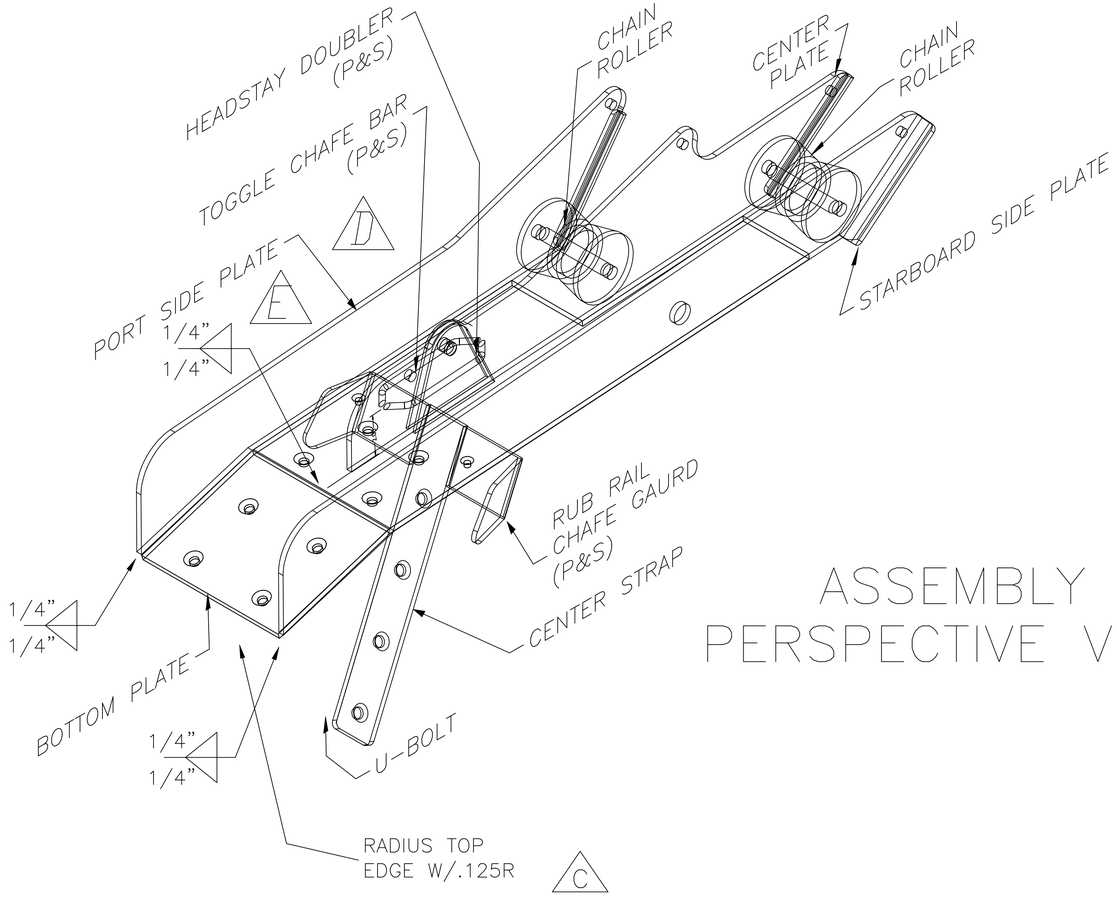
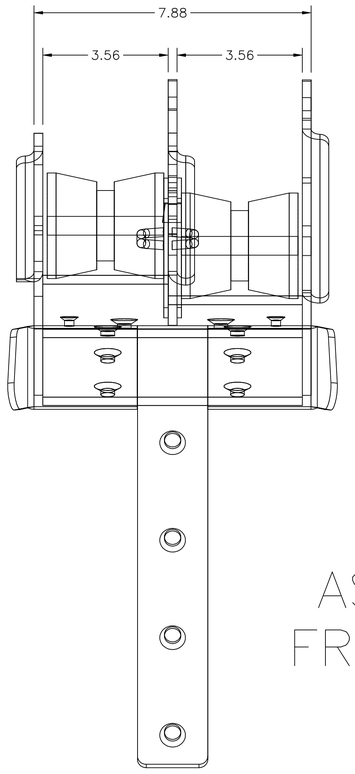
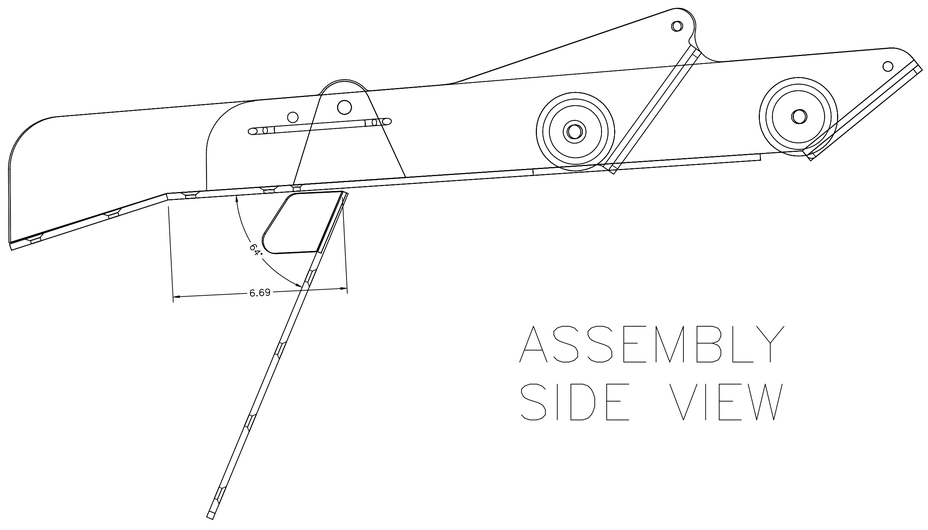


ASSEMBLY
PERSPECTIVE VIEW



ASSEMBLY
FRONT VIEW



ASSEMBLY
SIDE VIEW

NOTE

1. BREAK AND DEBURR ALL SHARP EDGES
2. CONTINUOUS FILLET WELD ALL AROUND WHERE APPLICABLE
3. PASSIVATE AND BRIGHT POLISH
4. ONE ASSEMBLY PER BOAT
5. ASSEMBLE WITH STANDARD HUNTER PINS AND BOLTS

NO.	NOTES		
E	SHORTENED CENTERPLATE 1-1/2"	5/12/96	KJC
D	ADD LOCATION FOR TOGGLE GAURD		
	REFLECT RAISED H/S HOLE	4/30/96	KJC
C	ADD RADIUS BOTTOM PLATE	1/25/96	DJS
B	ADDED FILLET WELD SPECS	11.8.95	KJC
A	CLEANED UP DIMENSION APPEARANCE	10.16.95	KJC
SYMBOL	REVISIONS	DATE	NAME

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HUNTER

— DRAWING SUBMITALS —

REV. NO.	
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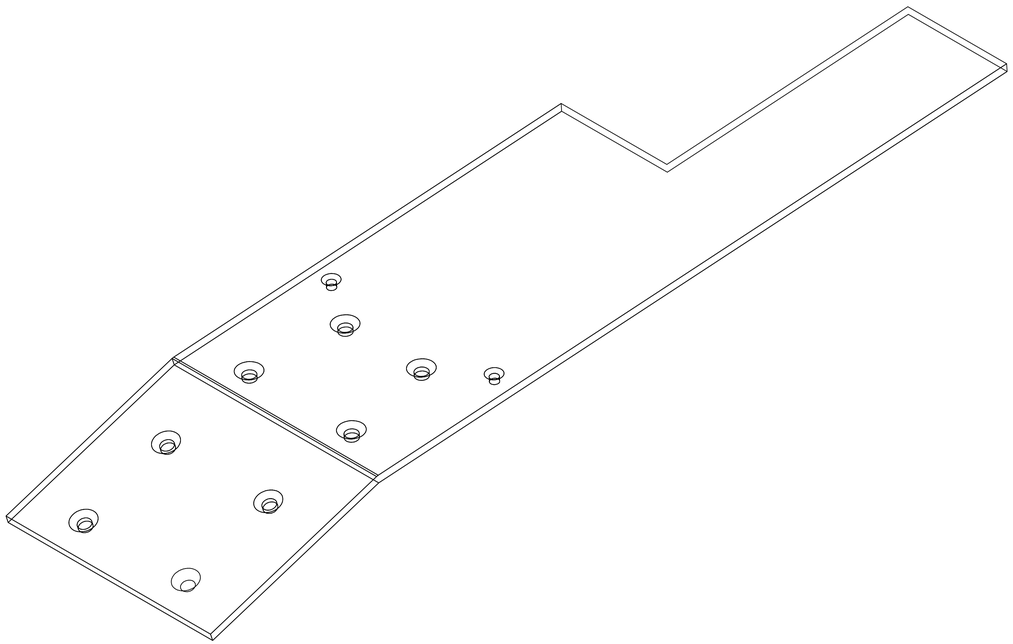
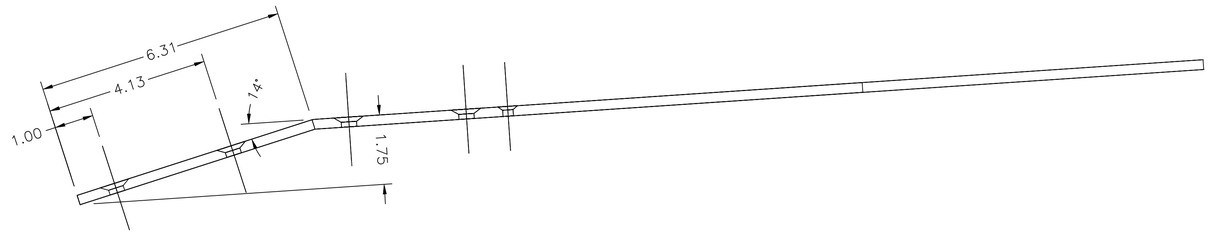
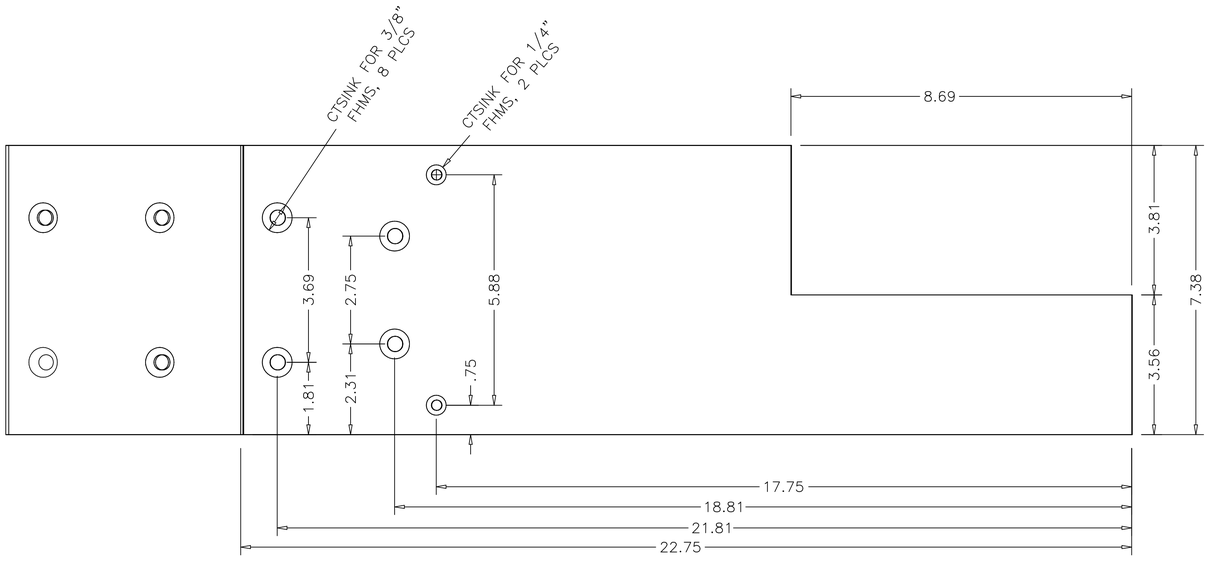
DRAWING TITLE: ANCHOR ROLLER ASSYEMBLY

DRAWING NO.	H37D2011	REVISION NO.	NONE
SHEET	1 OF 4	HUNTER PART NO.	
DRAWN BY:	KJC	CHECKED BY:	
DATE:	10/9/95	DATE:	
PLOT SCALE:	1:2	PAPER SIZE: D	SCALE: 1"=2"







BOTTOM PLATE
1/4" 304 SS PLATE
MAKE 1 PER ASSEMBLY

NO.	NOTES		
	CLEANED UP DIMENSION APPEARANCE	10.16.95	KJC
SYMBOL	REVISIONS	DATE	NAME

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HUNTER

DRAWING TITLE:	ANCHOR ROLLER BOTTOM PLATE
DRAWING NO.	H37D2011
REVISION NO.	
SHEET	2 OF 4
HUNTER PART NO.	
DRAWN BY:	KJC
CHECK'D BY:	
DATE:	10/9/95
DATE:	
PLOT SCALE:	1:1
PAPER SIZE:	D
SCALE:	

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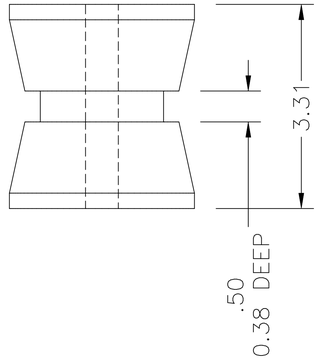
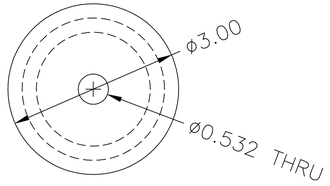
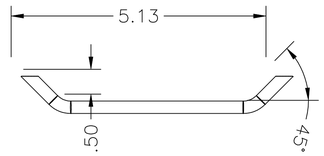


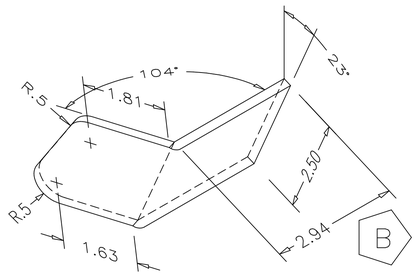
CHAIN ROLLER
3" OD DELRIN ROUND BAR
MAKE 2 PER ASSEMBLY

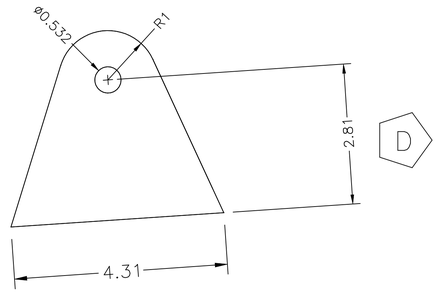




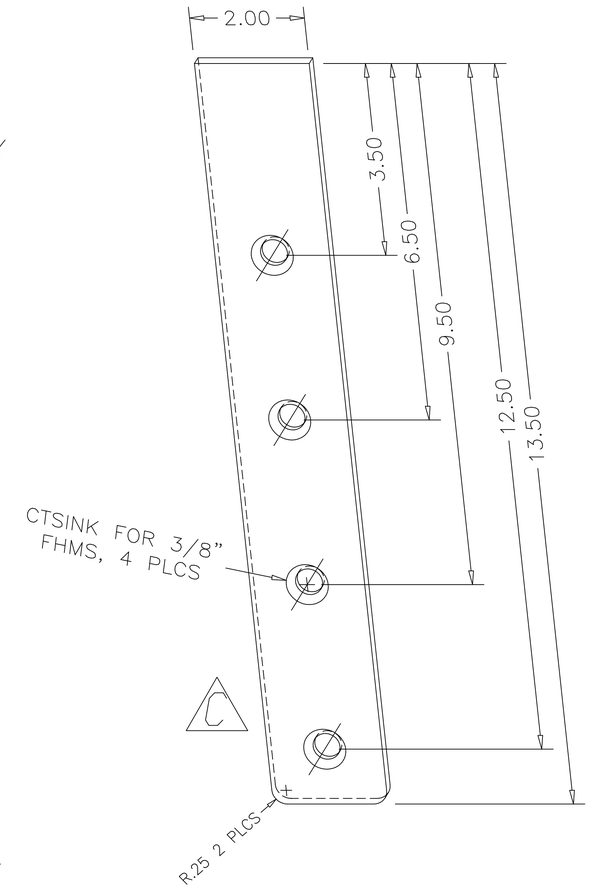
TOGGLE CHAFE BAR
1/4" 304 SS ROUND BAR
MAKE 2 PER ASSEMBLY

RUB RAIL GAURD
3/16" 304 SS FLAT PLATE
MAKE 2 (MIRRORED) PER ASSEMBLY





HEADSTAY DOUBLER
1/8" 304 SS FLATE PLATE
MAKE 2 PER ASSEMBLY



CENTER STRAP
1/4" x 2" 304 SS FLAT BAR
MAKE 1 PER ASSEMBLY

NO.	NOTES		
D	CHANGE DIM. FROM 2.31 TO 2.81	5.15.96	KJC
C	REMOVED U-BOLT	4.24.96	KJC
B	SHORTENED RUBRAIL GAURD	11.8.95	KJC
A	CLEANED UP DIMENSION APPEARANCE	10.16.95	KJC
SYMBOL	REVISIONS	DATE	NAME

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HUNTER

DRAWING TITLE:	ANCHOR ROLLER, PARTS
DRAWING NO.	H37D2011
REVISION NO.	
SHEET	3 OF 4
HUNTER PART NO.	
DRAWN BY:	KJC
CHECK'D BY:	
DATE:	10/9/95
DATE:	
LOT SCALE:	1:1
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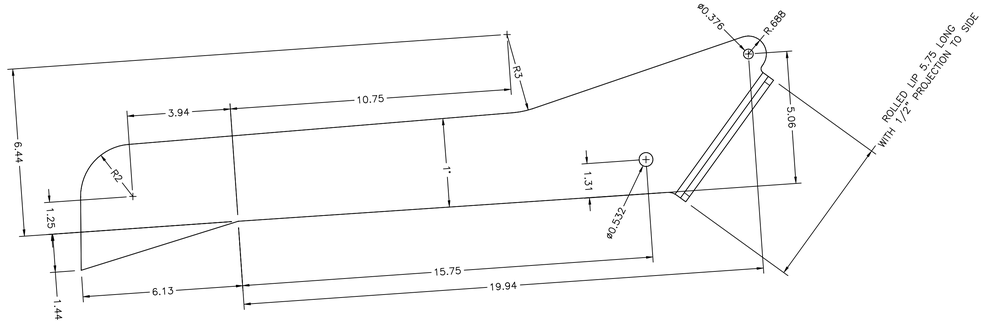
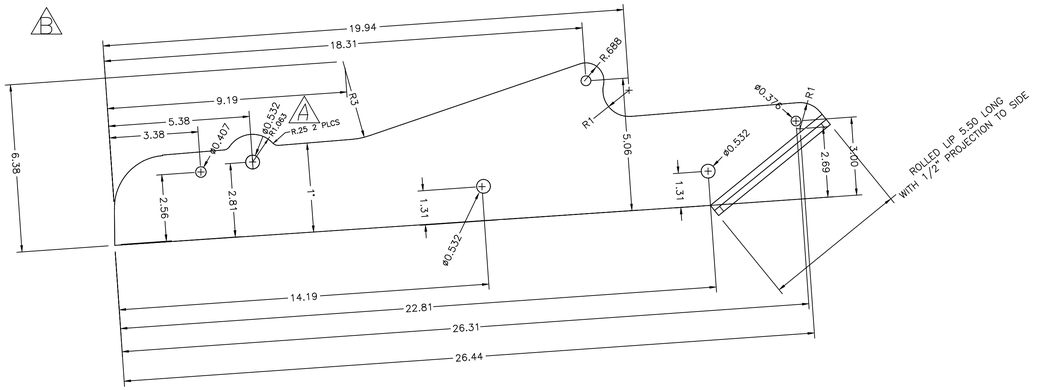
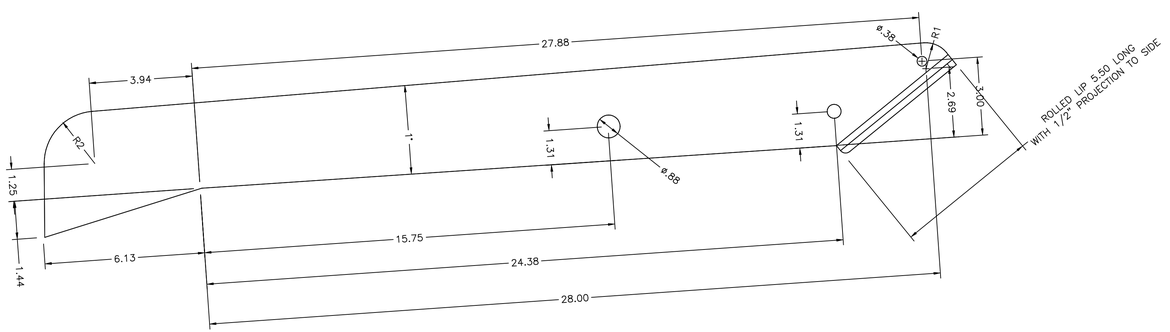


PORT SIDE PLATE
1/4" 304 SS FLAT PLATE
MAKE 1 PER ASSEMBLY



CENTER PLATE
1/4" 304 SS FLAT PLATE
MAKE 1 PER ASSEMBLY



STARBOARD SIDE PLATE
1/4" 304 SS FLAT PLATE
MAKE 1 PER ASSEMBLY

NO.	NOTES
B	SHORTENED CENTER PLATE 1-1/2" 5/14/96 KJC
A	RAISED HOLE FOR H/S ADDED CORRECT HOLE SIZE 4/30/96 KJC

STATUS	REVISIONS	DATE	NAME

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DRAWING TITLE: ANCHOR ROLLER, PLATES

DRAWING NO. H37D2011	REVISION NO.
SHEET 4 OF 4	HUNTER PART NO.
DRAWN BY: KJC	CHECK'D BY:
DATE: 10/9/95	DATE:
LOT SCALE: 1:1	PAPER SIZE: D — SCALE: