

FIT ID OF MOUNTING RECIEVER

FIT OD OF SWIVEL ARM

1 1/4

FIT OD OF SWIVEL ARM

NG RECIEVER
 . ARM
 FIT OD OF 1' 304 SS
 1 1/2 SS W/ .065 WALL
 1/8
 4

H42-C-2207

THIS IS DWG#
H42-C-2216

- 1" 304 SS TUBE BACK REST-
3/16" SS PLATE, SEAT BASE
1/8 SS PLATE, SEAT SUPPORT-
1"304 SS TUBE, SEAT SWIVEL-
DELTRIN SWIVEL INSERT-
1 1/2 SS TUBE (.065 WALL), SEAT RECIEVER-
ALLEN HEAD SET SCREWS-
1 1/2 SS TUBE (.065 WALL), SWIVEL ARM-

- 1' 304 SS TUBE, SWIVEL SUPPORT ~
5/16 SS ROD, LOCKING PIN ~
1/8 SS PLATE, COVER PLATE ~
DELRIN, LOWER SWIVEL INSERT ~
UPPER-BENEATH PIN
LOWER-AT END OF TUBE
1/8 SS PLATE, ALIGNMENT PLATE ~
1/8 SS PLATE, UPPER BASE GUSSET ~
1/4 SS PLATE, UPPER MOUNTING STRAP ~
ALLEN HEAD SET SCREWS (4 ON BASE) ~
2 SS TUBE (.125 WALL), MOUNTING RECEIVER ~
1/8SS PLATE, LOWER MOUNTING STRAP ~
1/8 SS PLATE, LOWER BASE GUSSET ~

SEAT ASSEMBLY
MATERIALS: LISTED
QUANTITY: 1 PER BOAT
FINISH: BRIGHT POLISH

1/8" SS PLATE
 2 1/2 X 5/16 SS ROD
 2 1/2 OD SS RING
 WELDED AT BASE

18 3/8

HEIGHT OF ALLEN SET SCREWS 3/4

8 3/4

6 1/2

HEIGHT OF ALLEN SET SCREWS 3/4

3/4

3/4

DELTRIN INSERT

1 1/2" SS TUBE .065 WALL

2" OD SS TUBE 1/8 WALL

ALIGNMENT PLATE, UPPER MOUNTING STRAP, LOWER MOUNTING STRAP, AND GUSSETS
MATERIAL: LISTED BELOW
QUANTITIES: 1 PER ASSEMBLY
FINISH: BRIGHT POLISH - ALL

1" SS 304 TUBE ✓

R. TO CL

NO SCALE
BACKREST
MATERIAL: 1"SS 304 TUBE
QUANTITY: 1 PER ASSEMBLY
FINISH: BRIGHT POLISH

				plug weld
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1" SS 304 SS TUBE
2 1/2 X 1/8 SS WASHER
WELD IN PLACE AFTER
ASSEMBLED

COVER PLATE
MATERIAL: 1/8" SS PLATE
QUANTITY: 1 PER ASSEMBLY
FINISH: BRIGHT POLISH

FITS OD OF 1 1/2" SS TUBE

5

1 1/2

1/2

1/2

4

2

1/4" R.

DRILL 1/4" SS SCREWS
SEAT BASE


MATERIAL 3/16" PLATE
QUANTITY: 1 PER BOAT
FINISH: BRIGHT POLISH

DRILL 3/8

SEAT SUPPORT
MATERIAL: 1/8" SS PLATE
QUANTITY: 1 PER BOAT
FINISH: BRIGHT POLISH

Technical drawing of a mechanical part with dimensions:

- Overall width: 2
- Distance from left edge to center of circular feature: 1
- Radius of the circular feature: $2''\phi$
- Distance from the center of the circular feature to the right edge: 4
- Distance from the top edge to the center of the circular feature: 2
- Label: DRILL 1"

		4/6/93	3,20.90	2-5-90	DATE:	PROPRIETARY INFORMATION: This document discloses information for which HUNTER MARINE CORP. has proprietary rights.						
						DO NOT SCALE						
		REVERSE LOWER MOUNTING GUSSET	THICKER FINNING SYSTEM LARGER PLEST. ADDED 1/8" WASHER TO SAVEL	CHANGE BASE CONFIG.	REVISIONS	TOLERANCES UNLESS OTHERWISE SPECIFIED: FRACTIONAL ± N/A 2 PLACE DECIMAL ± N/A 3 PLACE DECIMAL ± N/A 4 PLACE DECIMAL ± N/A ANGULAR ± N/A			DRAWING TITLE: H42 NAV SEAT			
		C	B	A	SYMBOL	BREAK ALL SHARP EDGES, DEBURR FINISH: N/A			PAPER SIZE C	DRAWN BY: BRIAN	DATE: 2-14-90	SCALE: 1/2=1
						PLOT SCALE: 5=1			HUNTER PART NO. PR42		DRAWING NO. H42-C-2216	