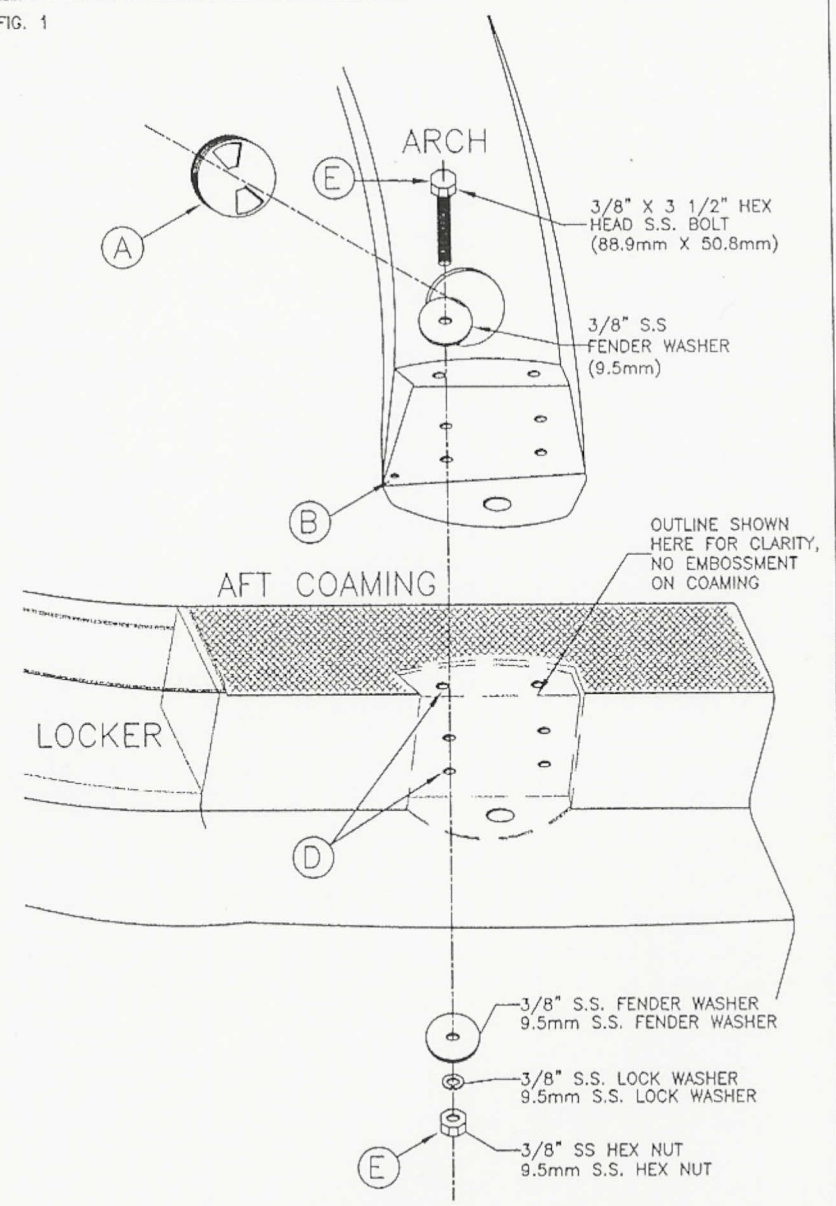


THIS PAGE UPDATED AS OF 12.9.98

- ① REMOVE ARCH BASE ACCESS COVERS FROM ARCH. (A) FIG. 1
- ② ENSURE DRAINS IN ARCH ARE FREE AND CLEAR. (B) FIG. 1.
- ③ ACCESS UNDERSIDES OF ARCH DECK RECIEVERS THROUGH THE HEADLINER ACCESS PANELS IN THE AFT HEAD AND AFT STATEROOM. 1PT AND 1 STBD. (C) FIG. 2
- ④ APPLY DOW CORNING 999 WHITE SEALANT AROUND MOUNTING BOLT HOLES IN DECK (D) FIG. 1 (6 PER SIDE.)
- ⑤ ALIGN THE ARCH BASE AND THE COAMING PRE-DRILLED MOUNTING HOLES.
- ⑥ LOOSELY INSTALL MOUNTING BOLTS, WASHERS AND NUTS (E) FIG. 1. APPLY A SMALL AMOUNT OF NEVER SEIZE TO ALL BOLTS TO AVOID "GALLING". (6 PER SIDE)
- ⑦ CHECK FOR EVEN SPACING OF ARCH ONTO COAMING AND ADJUST ACCORDINGLY.
- ⑧ SECURELY TIGHTEN ALL ARCH MOUNTING NUTS USING A CROSS TIGHTENING PATTERN. THIS WILL ALLOW BOTH SIDES OF THE ARCH TO TIGHTEN EVENLY AGAINST THE COAMING.
- ⑨ IMPORTANT: WHILE TIGHTENING, CHECK TO ENSURE THE RUBRAIL ENDS NESTS PROPERLY AGAINST THE COAMING. SOME TRIMMING MAY BE REQUIRED.
- ⑩ CLEAN OFF EXCESS SEALANT FROM ARCH AND DECK AREAS.
- ⑪ APPLY A BEAD OF DOW CORNING 999 WHITE SEALANT AROUND BASE OF ARCH.
- ⑫ ROUTE WIRING FROM DECK TO ARCH. (SEE PAGE 46D)
- ⑬ CLEAN ARCH DRAINS OF ANY EXCESS SEALANT OR OTHER DEBRIS AFTER COMPLETING INSTALLATION.

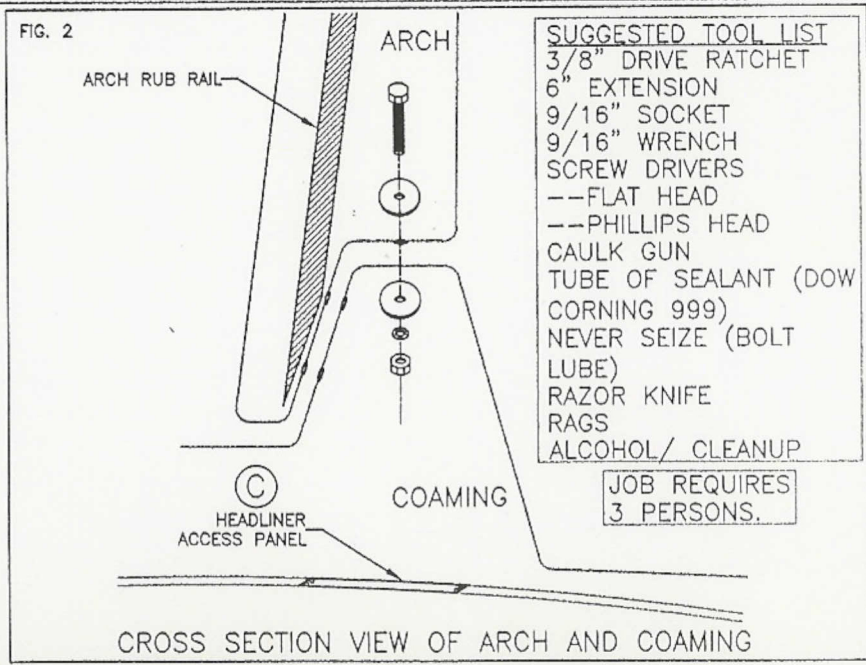
NOTE: ONCE THE ARCH HAS BEEN SET INTO PLACE, CONTINUE HOLDING IT UPRIGHT UNTIL IT HAS BEEN SECURED COMPLETELY.

FIG. 1



IMPORTANT: CHECK ARCH BOLTS AFTER INITIAL SEA TRIAL, RE-TIGHTEN AS NEEDED.

FIG. 2



CROSS SECTION VIEW OF ARCH AND COAMING

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DRAWN BY: ENGINEERING DEPT.	DATE: 4/23/98		

PAGE 46C