

50cc Decking Stage Cutter Stay Chainplate (10-29-08)

1. Cutter stay chain plate will be mounted on anchorwell bulkhead thru deck, need to locate thru deck cutout for the chain plate, then drill 5 mounting holes on anchorwell bulkhead for #1/2" carriage thru bolts.
2. Inside sail locker, Mount the cutter stay chainplate on anchorwell bulkhead (centerline), then mark thru deck cutout location, then **cut a 2-1/8" x 5/8" rectangular cutout with ø1/8" relief at 4 corners of this thru deck cutout for cutter stay chainplate. (the size of rectangle cutout should satisfy the size of chainplate), see the figure below**
3. Insert cutter stay chain-plate from deck down into the rectangular cutout, the cover plate will sits on deck then mark chainplate mounting location on anchorwell bulkhead, then drill mounting holes for #1/2" carriage thru bolts. Drill 4 thru deck mounting holes for cover plate.
4. Apply marine sealant #795 white to caulk around all mounting holes including the rectangular thru deck hole.
5. Install cutter stay chainplate and backing plates using #1/2 carriage bolts and install cover plate of the chainplate using #1/4- 20 machine screws.
6. Clean up excess caulk



The picture shows the installation of the chainplate in sail locker aft bulkhead.

